

# Vacuum generation | Feed ejectors

Feed ejectors - with a large passage

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### **Product notes**

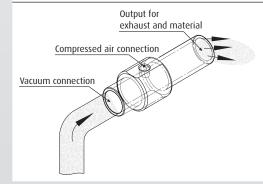
- > Very high suction power for high transportation throughput
- > Gentle transportation of powdery substances or small-size products such as granular material, pills, chippings
- > Extraction of non-aggressive vapors and gases
- > Can even be used in rough conditions thanks to the robust, maintenance-free construction
- > No build-up of heat because of no moving parts and therefore no risk of ignition during transport
- > Extremely flexible integration into gripper systems thanks to any mounting position
- > 65.752: Connections for vacuum and outlet on both sides using G3/8 female thread (see drawing)

- > The transport length depends on the feed pressure, the transport volume and the transport goods
- > Rule of thumb:
  - Tubing length from suction point to ejector  $^\sim$  2/3 of the total tubing length Tubing length from ejector to point of use  $^\sim$  1/3 of the total tubing length
- > Prior to installation a test at customer site is recommended
- > For longer distances, multiple ejectors can be serially connected

### **Technical data**

Item no.	Nozzle diameter [mm]	Material	Pressure range [bar (psi)]	Max. operating pressure [bar (psi)]	Final vacuum [mbar (inHg)]	Suction power at 5.5 bar (79.8 psi) [NI/min]	Air consumption at 5.5 bar (79.8 psi) [NI/min]	Operating temperature [°C (°F)]	Weight [g]	Suitable silencers
65.742	7	Aluminum anodized	2.5 - 6 (36.3 - 87)	7 (101.5)	260 (7.7)	295	160	-10 - 80 (14 - 176)	92	
65.752	10	Aluminum anodized	2.5 - 6 (36.3 - 87)	7 (101.5)	160 (4.7)	425	170	-10 - 80 (14 - 176)	81	72.030
65.762	13	Aluminum anodized	2.5 - 6 (36.3 - 87)	7 (101.5)	350 (10.3)	870	680	-10 - 80 (14 - 176)	177	
65.772	19	Aluminum anodized	2.5 - 6 (36.3 - 87)	7 (101.5)	280 (8.3)	1,825	1,365	-10 - 80 (14 - 176)	380	
65.792	25	Aluminum anodized	2.5 - 6 (36.3 - 87)	7 (101.5)	90 (2.7)	4,400	695	-10 - 80 (14 - 176)	607	
65.802	38	Aluminum anodized	2.5 - 6 (36.3 - 87)	7 (101.5)	90 (2.7)	5,610	1,356	-10 - 80 (14 - 176)	777	

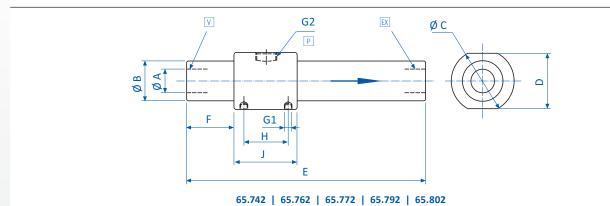
### **Functional principle**

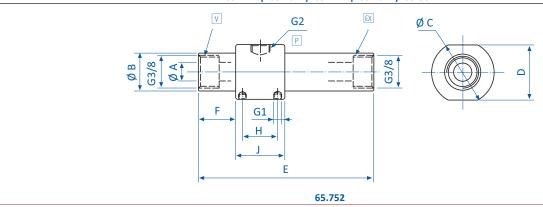






### **Dimensions**





Item no.	G1	G2	Ø A [mm]	Ø B [mm]	Ø C [mm]	D [mm]	E [mm]	F [mm]	H [mm]	J [mm]
65.742	M4	G1/8	6.5	18.5	32	30	89	19	18	25
65.752	M4	G1/8	9.5	18.5	32	30	89	19	18	25
65.762	M4	G1/4	12.5	24	38	34	140	25.5	23	32
65.772	M4	G3/8	19	32	50	45	190	38	35	50
65.792	M4	G3/8	25	38	59	55	198	40	40	56
65.802	M4	G3/8	38	49.6	69	65	205	40	42	60

